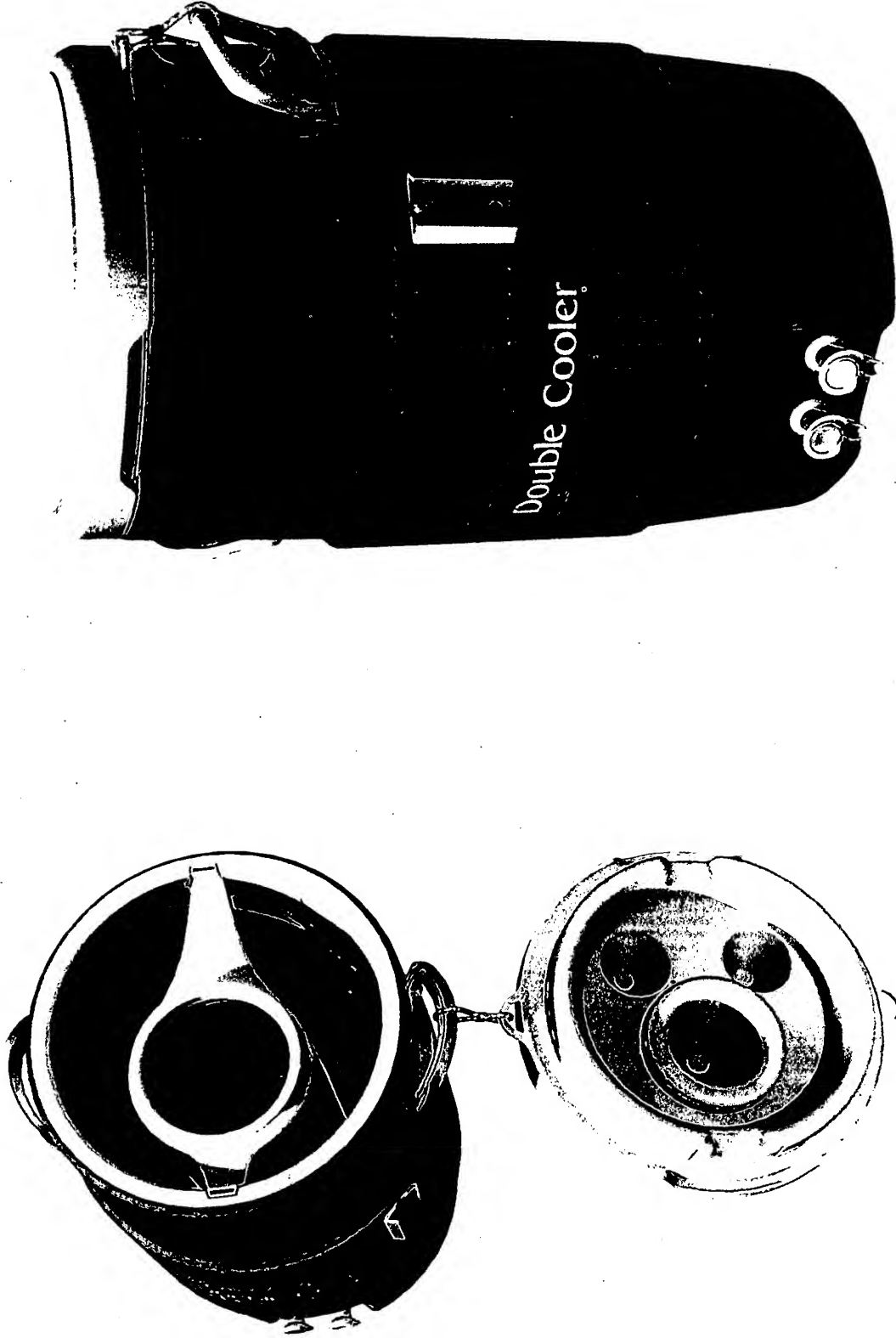
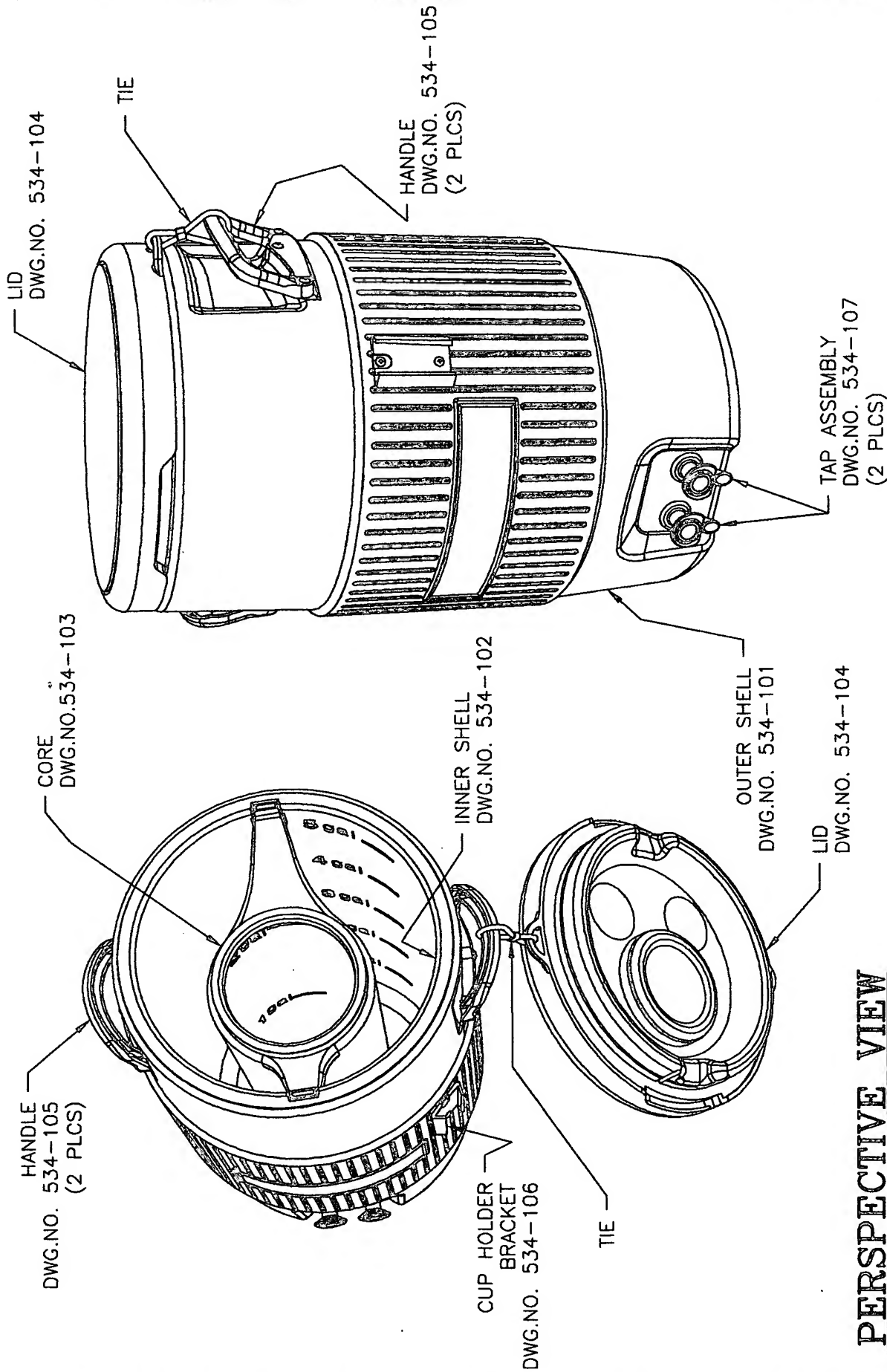


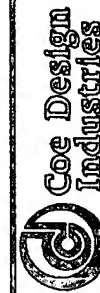
# Double Cooler

October 21, 2003





## PERSPECTIVE VIEW



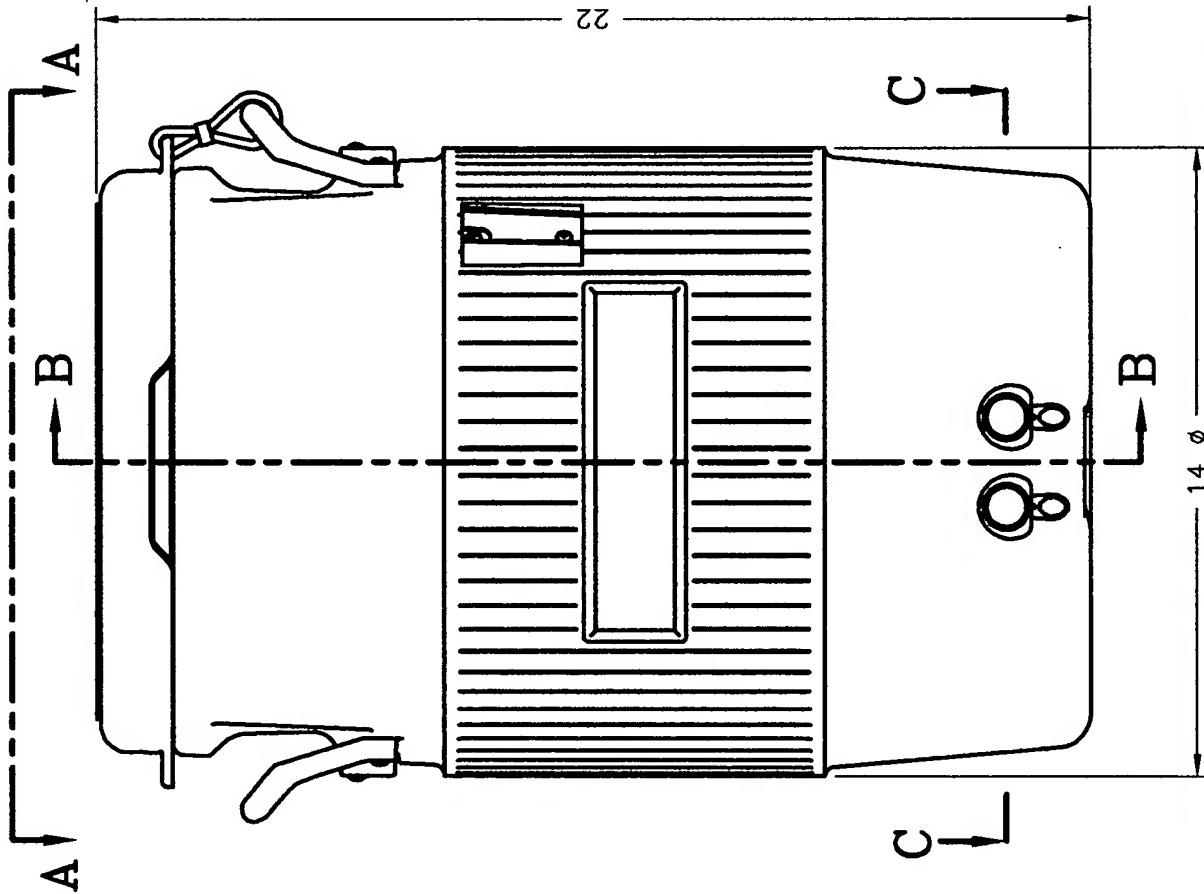
TOLERANCES: X/X=±1/8  
.XXX=±0.031 .XX=±0.062 ANGLE=±0.5°  
MATERIALS: Blow Molded PE

DRAWN BY: SSC  
CHKD. BY:  
APVD. BY:  
SCALE: N/A

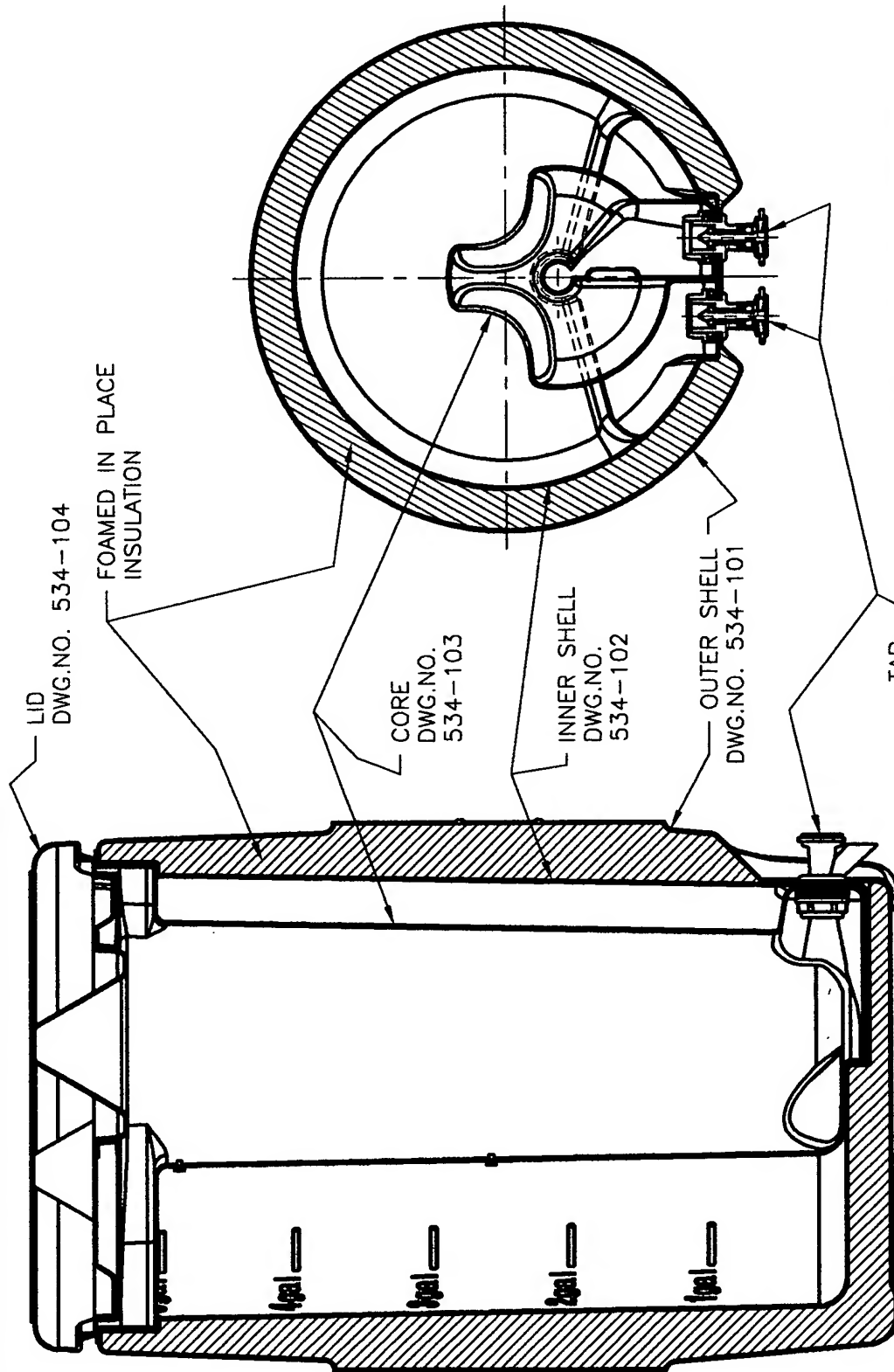
DATE: 10/21/03  
DATE:  
DATE:  
DIM. IN INCHES

## Double Cooler

DWG. NO.  
**A-534-100**  
SHEET NO.  
**1 of 4**

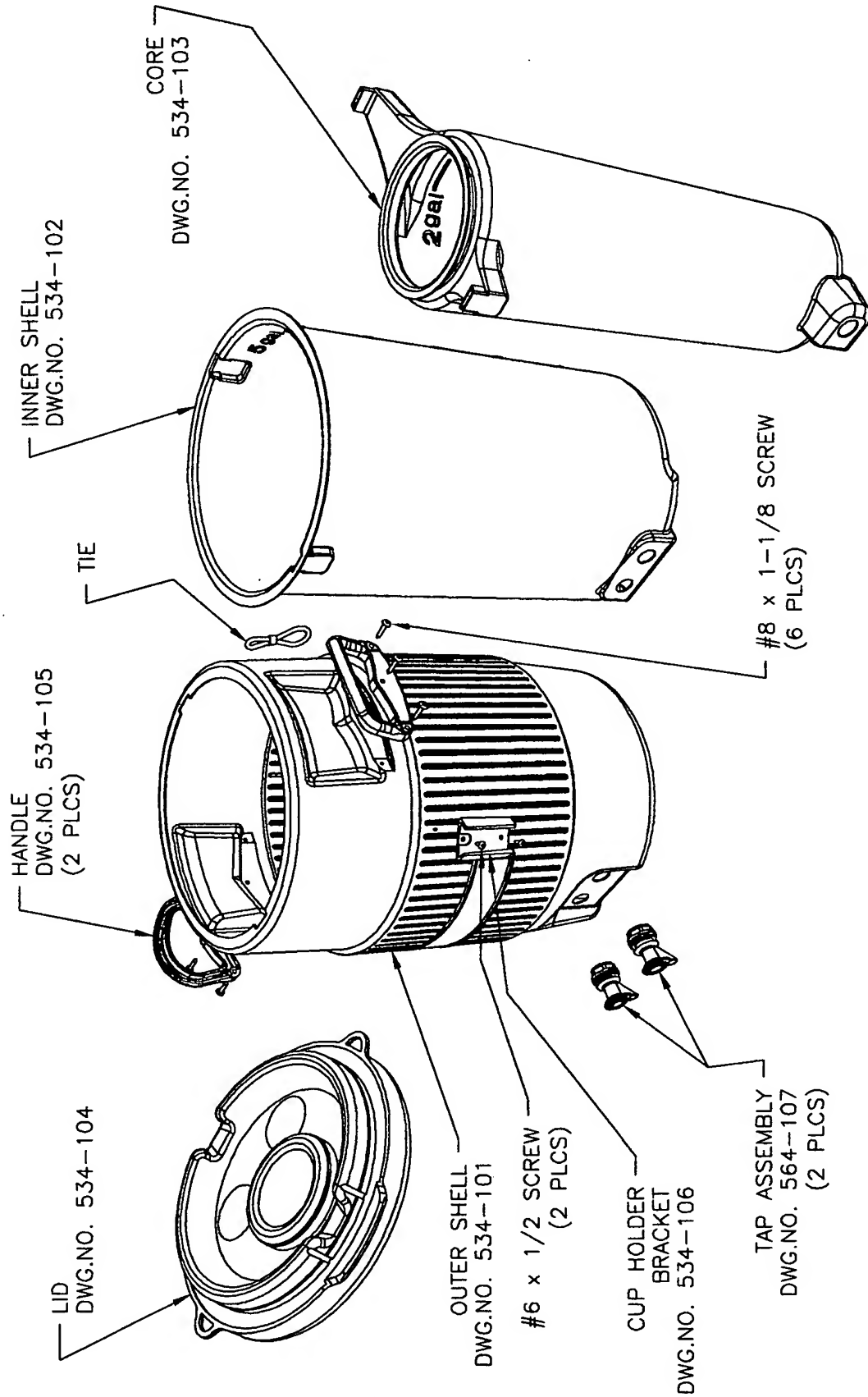


VIEW A-A

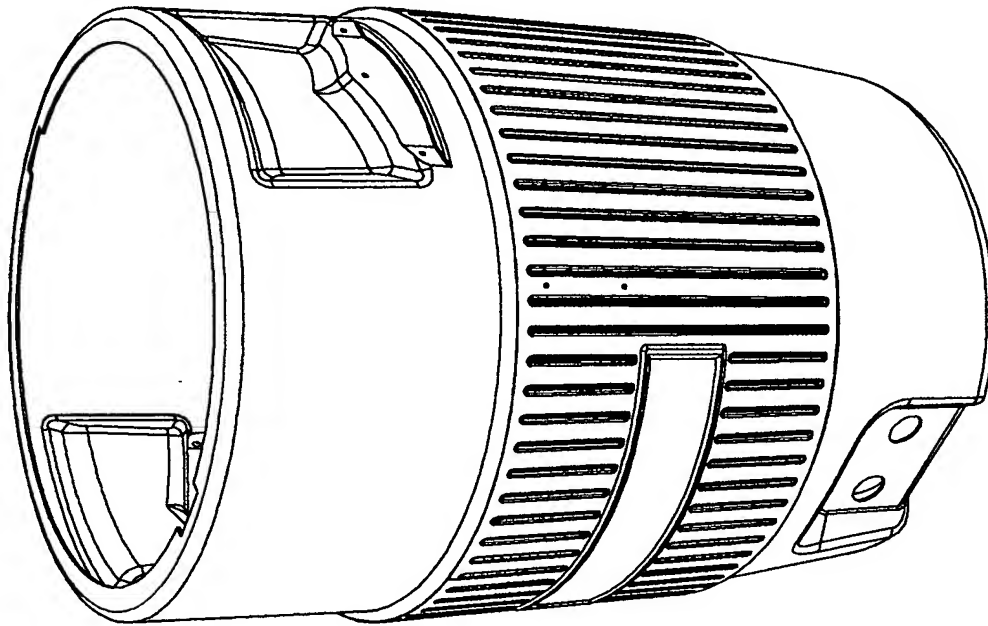


## SECTION C-C

## SECTION B-B



## PERSPECTIVE VIEW



**NOTES:**

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: ORANGE OR OTHER
3. NOMINAL WALL THICKNESS = 0.055
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

**PERSPECTIVE VIEW**

**Coe Design Industries**  
 coe-design.com 818-644-8870

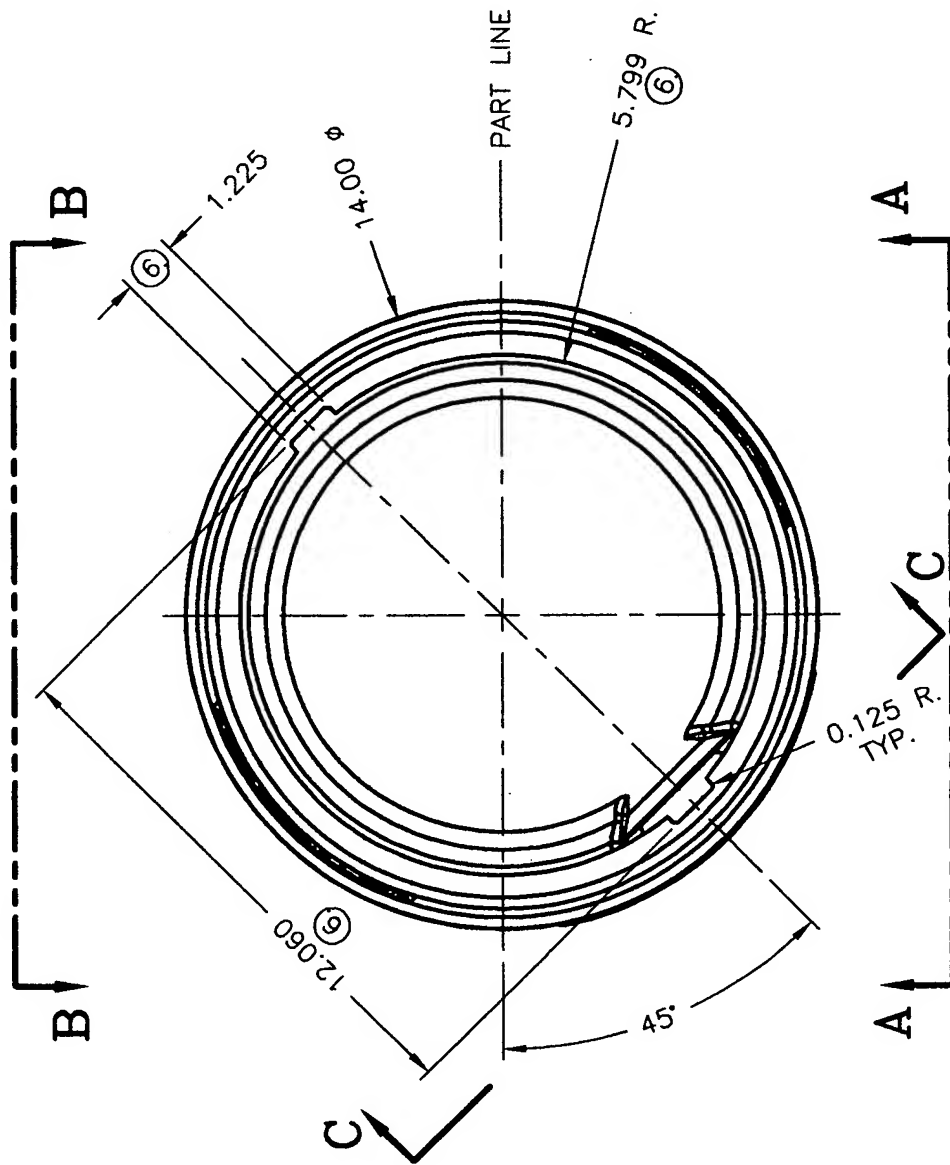
**TOLERANCES:** X/X=±1/8  
 .XXX=±0.031 .XX=±0.062 ANGLE=±0.5°  
**MATERIALS:**  
 Polyethylene

**DRAWN BY:** SSC  
**CHKD. BY:**  
**APVD. BY:**  
**SCALE:** N/A

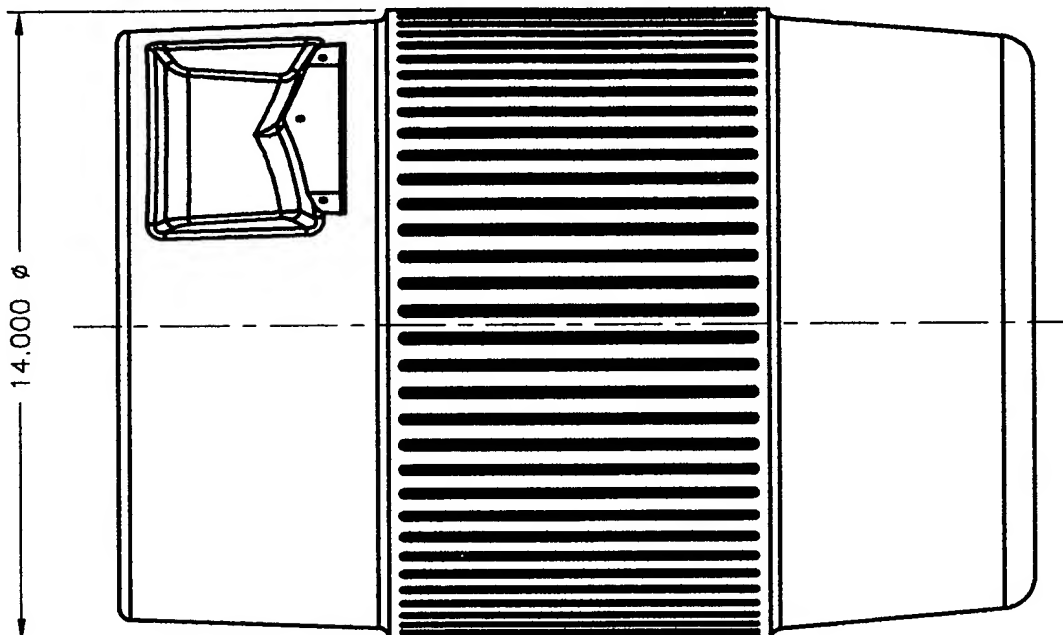
**DATE:** 10/23/03  
**DATE:**  
**DATE:**  
**DIM. IN INCHES**

**Outer Shell**

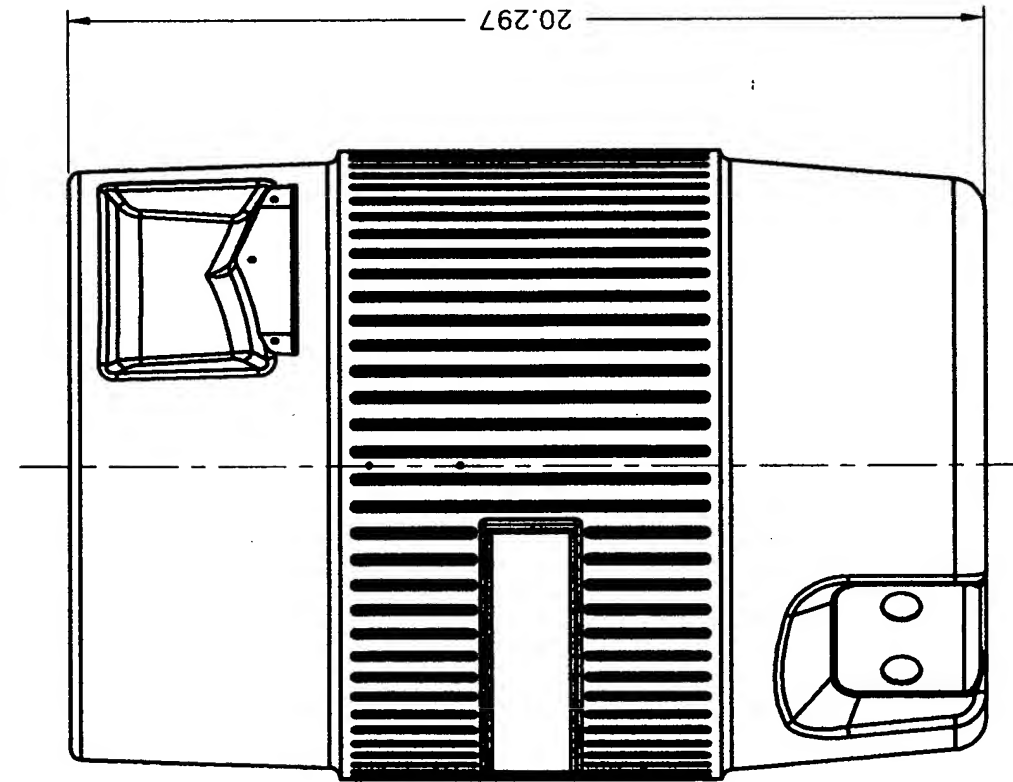
**DWG. NO.**  
**A-534-101**  
**SHEET NO.**  
**1 of 4**




**TOP VIEW**



VIEW B-B



VIEW A-A

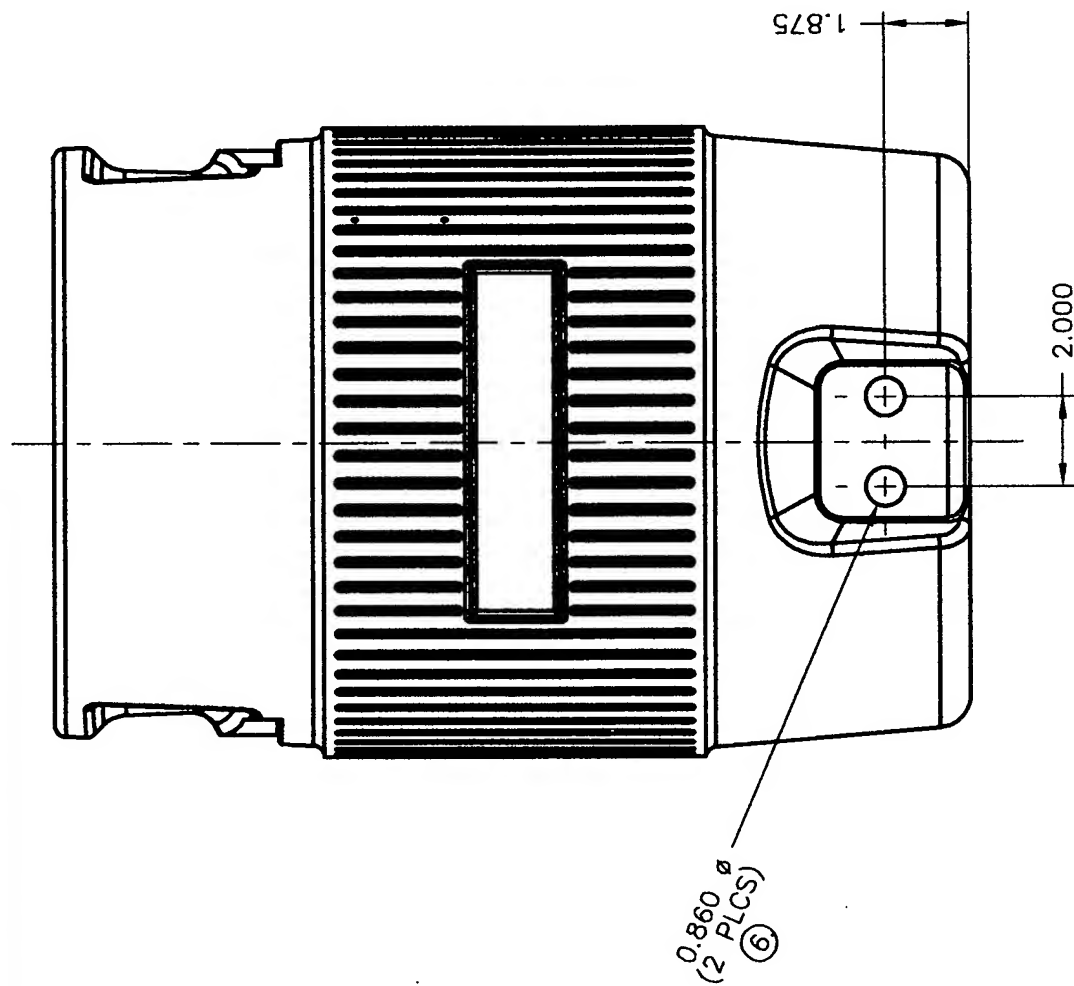
 **Coe Design Industries**  
alan.coe@coe-design.com 818-844-8270

TOLERANCES:	X/X=±1/8	
	.XXX=±0.031	.XX=±0.062
MATERIALS:	Polyethylene	
	ANGLE=±0.5°	


DRAWN BY: SSC	DATE: 10/23/03
CHKD. BY:	DATE:
APVD. BY:	DATE:
SCALE: 1/4	DIM. IN INCHES

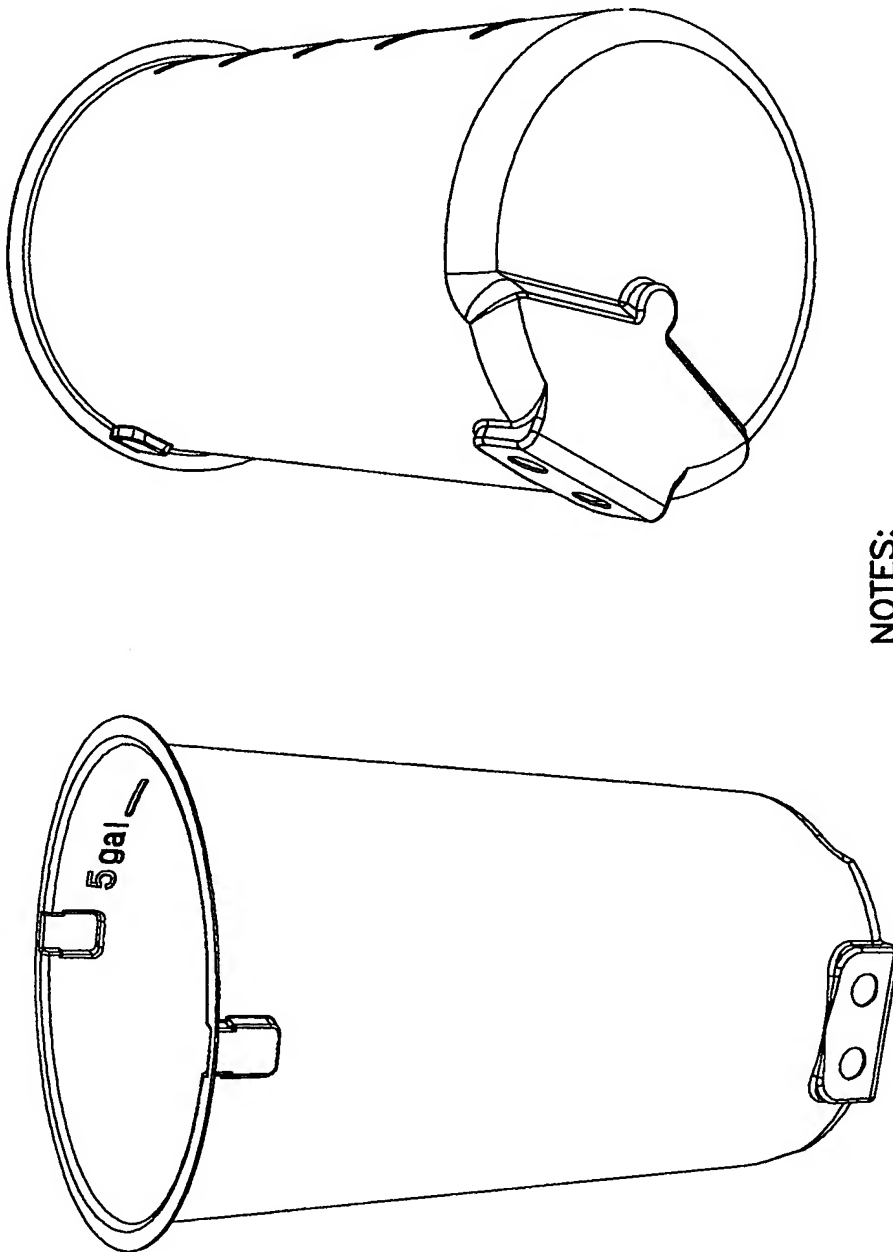
Outer Shell	
DWG. NO.	A-534-101
SHEET NO.	3 of 4





**VIEW C-C**


 <b>Coe Design Industries</b> coe-design.com 918-844-8870	<b>TOLERANCES:</b> X/X=±1/8 ANGLE=±0.5° .XX=±0.031 .XX=±0.062		<b>DRAWN BY:</b> SSC		<b>DATE:</b> 10/23/03		<b>Outer Shell</b>	<b>DWG. NO.</b> <b>A-534-101</b>
			<b>CHKD. BY:</b>		<b>DATE:</b>			<b>SHEET NO.</b> <b>4 of 4</b>
	<b>MATERIALS:</b> Polyethylene		<b>APVD. BY:</b>		<b>DATE:</b>			
			<b>SCALE:</b> 1/4		<b>DIM. IN INCHES</b>			

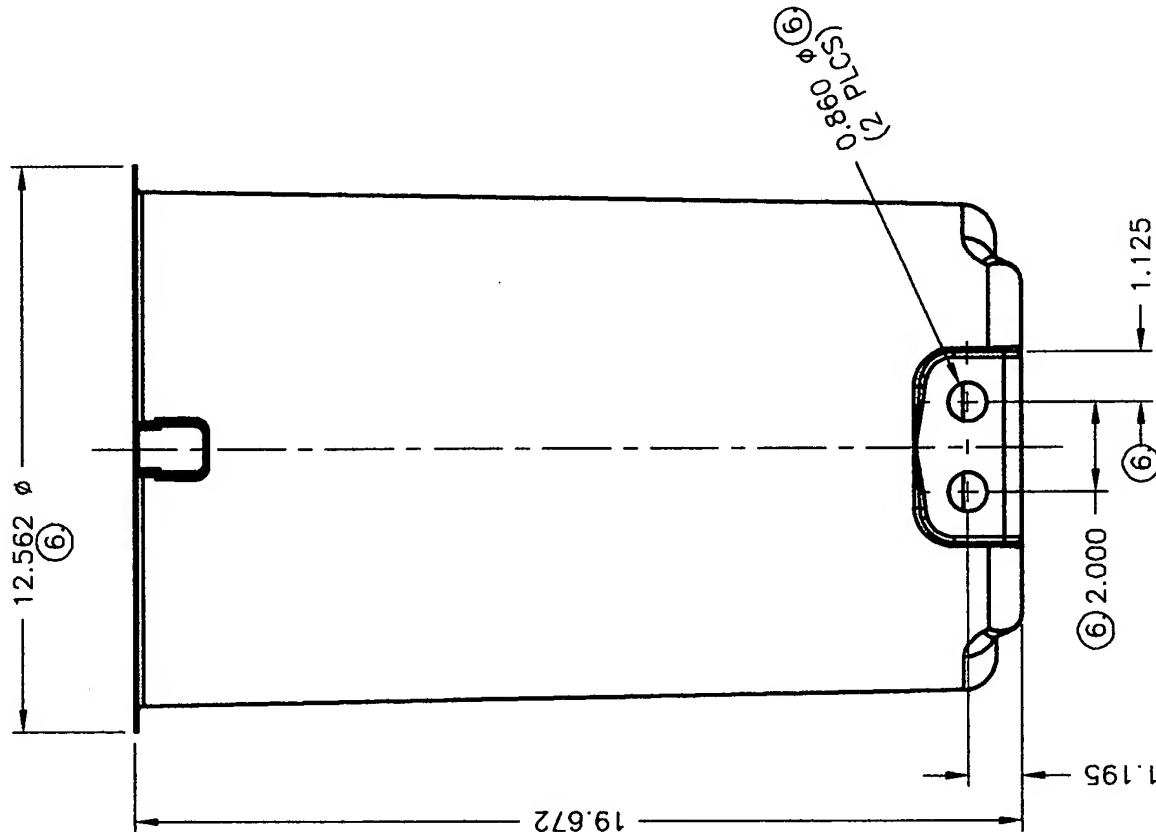
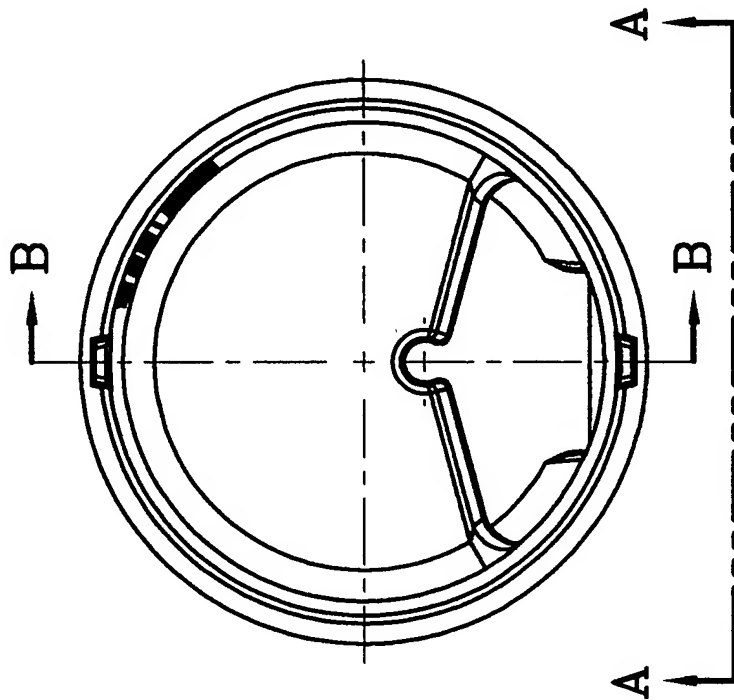


**NOTES:**

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.055
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

**PERSPECTIVE VIEW**

 Coe Design Industries alan.coe@coe-design.com 818-844-0870	TOLERANCES: .XXX=±0.031 .XX=±0.062 X/X=±1/8 ANGLE=±0.5°		DRAWN BY: SSC	DATE: 10/23/03	<b>Inner Shell</b>		DWG. NO. <b>A-534-102</b>
	MATERIALS: Polyethylene		CHKD. BY:	DATE:			SHEET NO. <b>1 of 3</b>
			APVD. BY:	DATE:			
			SCALE: N/A				



**VIEW A-A**



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**TOLERANCES:**  
 .XXX=±0.031 .XX=±0.062 X/X=±1/8  
 ANGLE=±0.5°

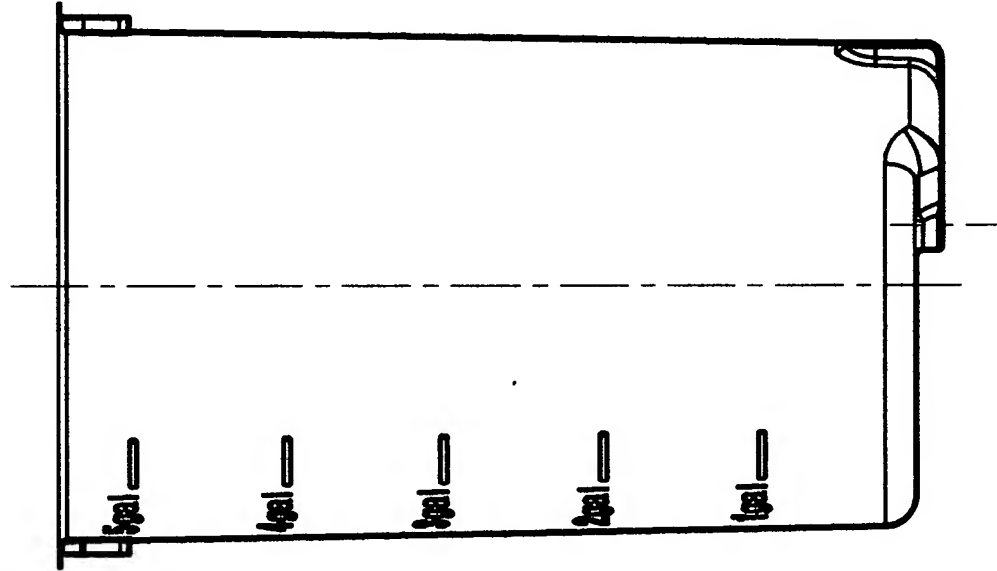
**MATERIALS:**  
 Polyethylene

DRAWN BY: SSC	DATE: 10/23/03
CHKD. BY:	DATE:
APVD. BY:	DATE:
SCALE: 1/4"	DIM. IN INCHES

**Inner Shell**


DWG. NO.  
**A-534-102**

SHEET NO.  
**2 of 3**



# SECTION B-B

ROTATED 90° CW



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**TOLERANCES:**  
 .XXX=±0.031    XX=±0.062    X/X=±1/8    ANGLE=±0.5°  
**MATERIALS:**  
 Polyethylene

DRAWN BY: SSC  
 CHKD. BY:  
 APVD. BY:  
 SCALE: 1/4" = 1"

DATE: 10/23/03

DATE:

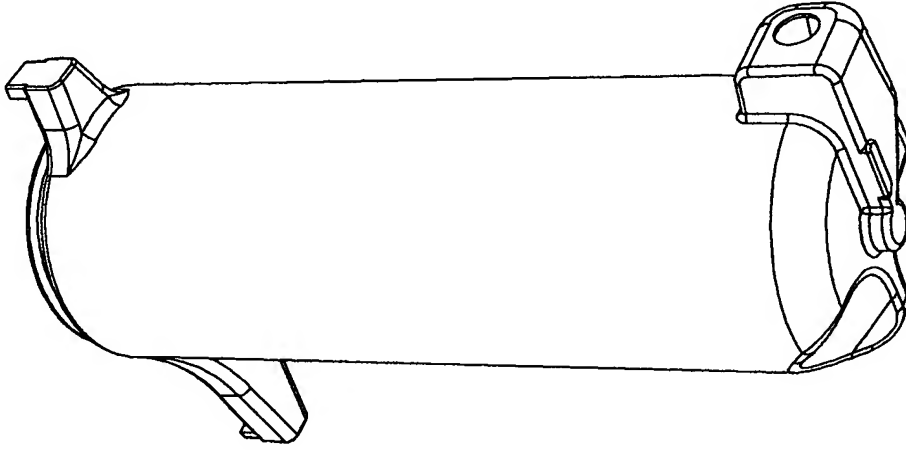
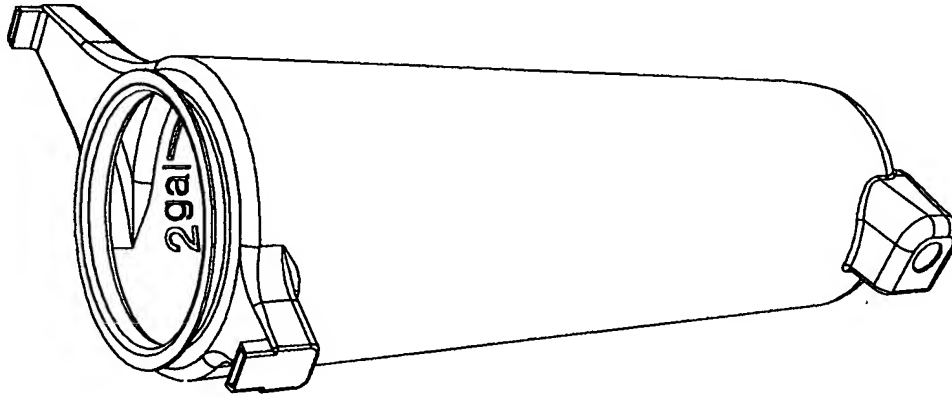
DATE:

DIM. IN INCHES

Inner Shell

DWG. NO.  
**A-534-102**

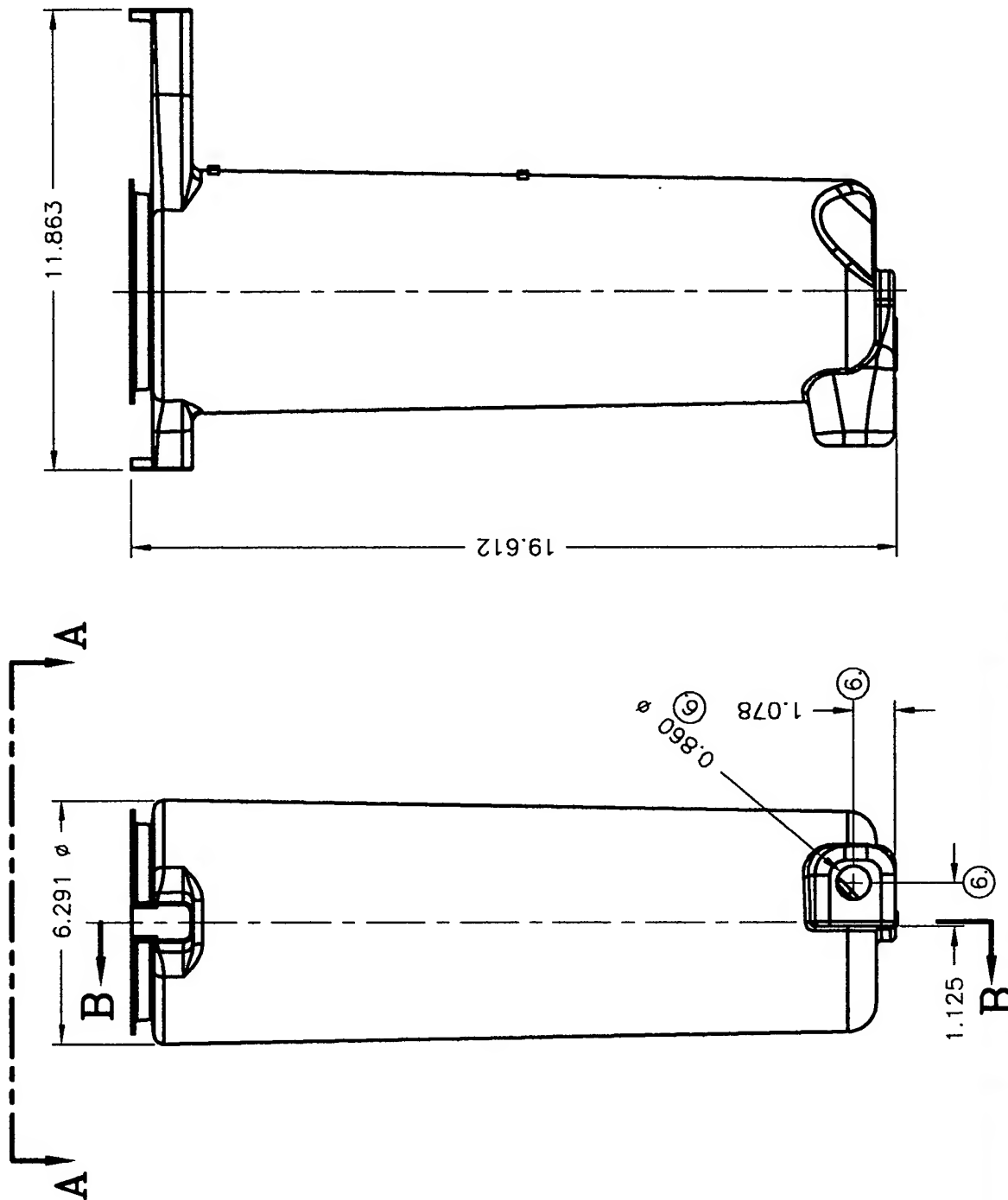
SHEET NO.  
**3 of 3**




### NOTES:

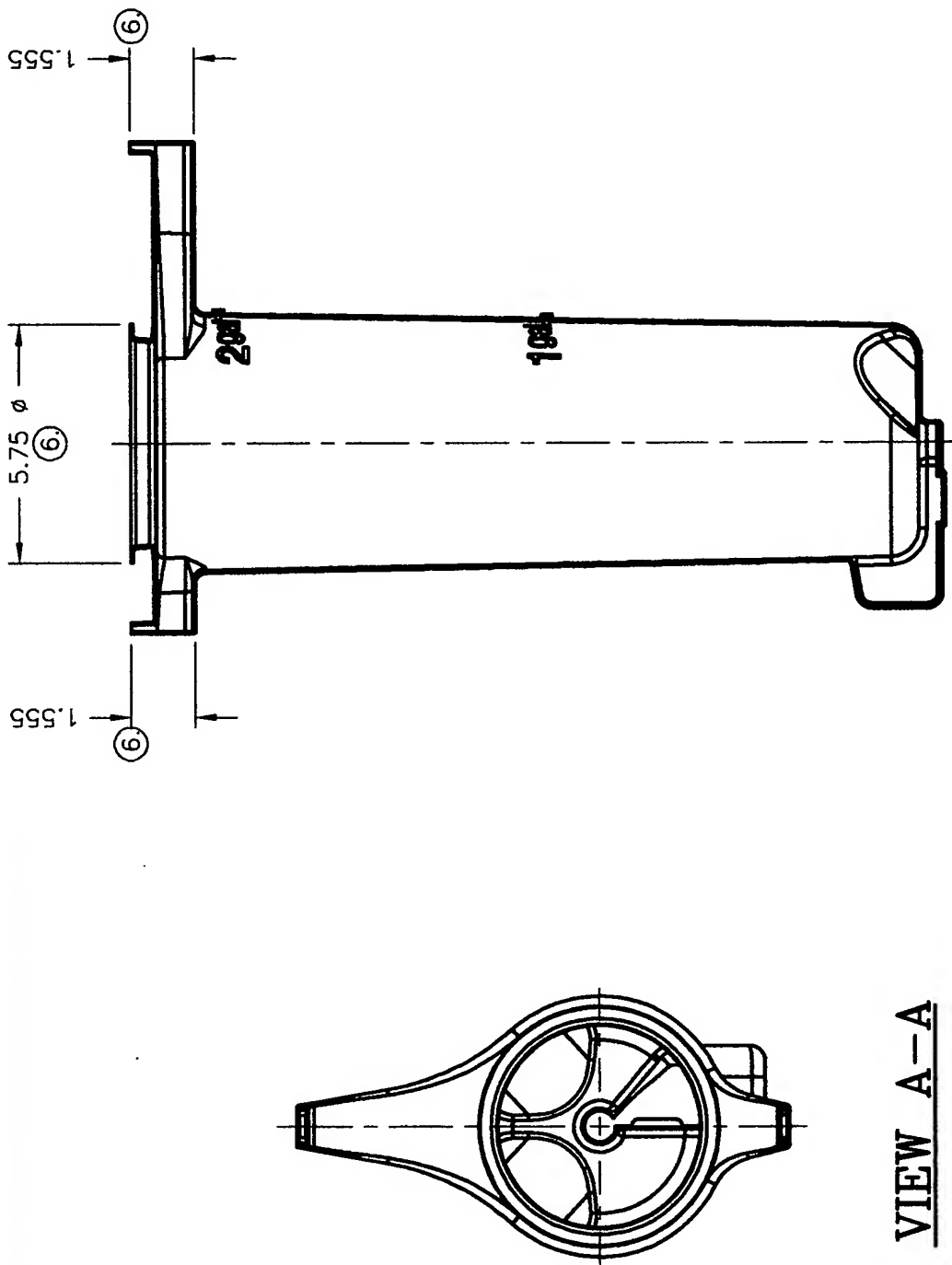
1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.080
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

## PERSPECTIVE VIEW



 Coe Design Industries coe-design.com 818-844-8870	TOLERANCES: X/X=±1/8 ANGLE=±0.5° .XXX=±0.031 .XX=±0.062	DRAWN BY: SSC CHKD. BY: APVD. BY:	DATE: 10/22/03 DATE: DATE:	DWG. NO. <b>A-534-103</b>
	MATERIALS: Polyethylene	SCALE: 1/4" = 1"	DIM. IN INCHES	SHEET NO. <b>2 of 3</b>

Core



VIEW A-A

SECTION B-B



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Industries

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TOLERANCES: X/X=±1/8  
.XXX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:

Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/4

DATE: 10/22/03

DATE:

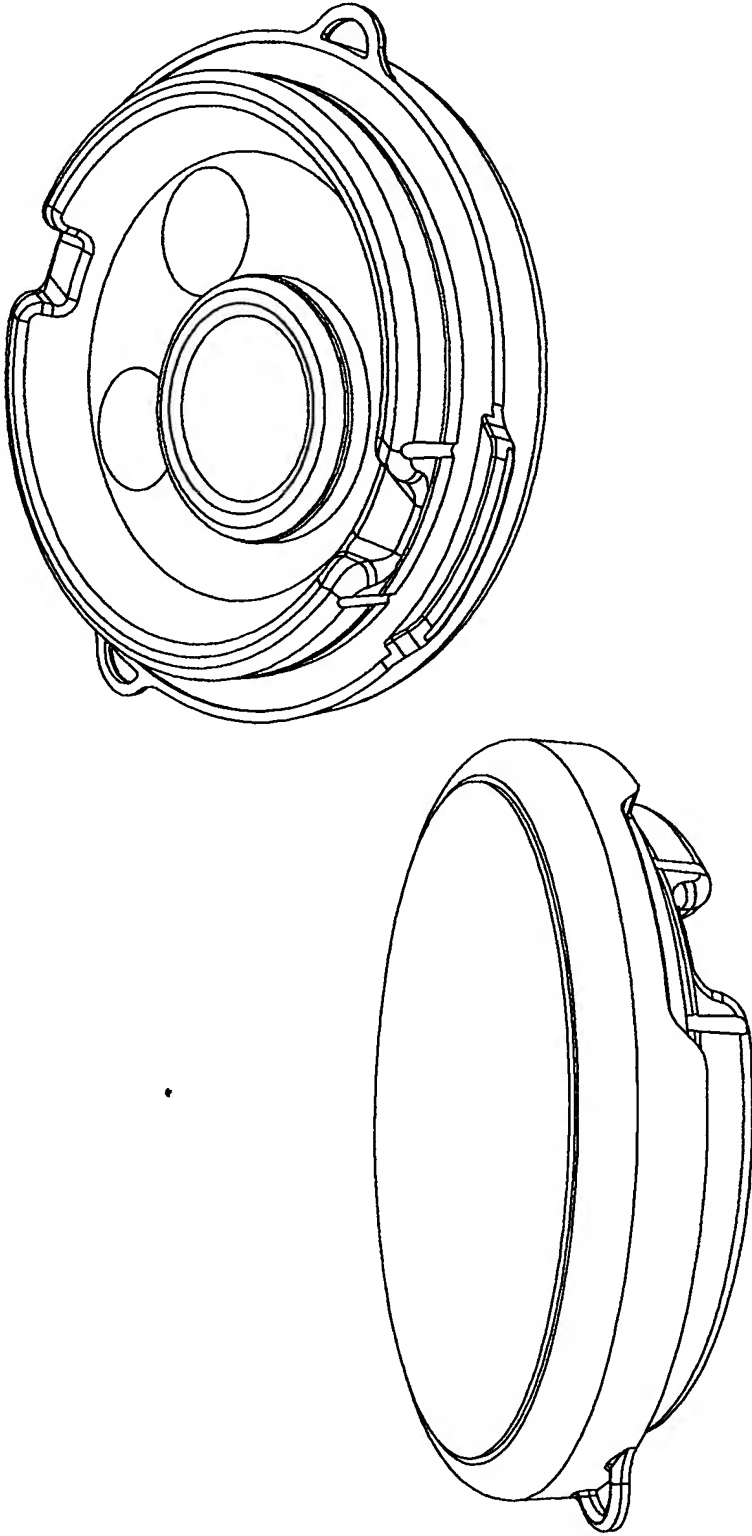
DATE:

DIM. IN INCHES

Core

DWG. NO.  
A-534-103

SHEET NO.  
3 of 3



**NOTES:**

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.062
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).

**PERSPECTIVE VIEW**



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Industries**  
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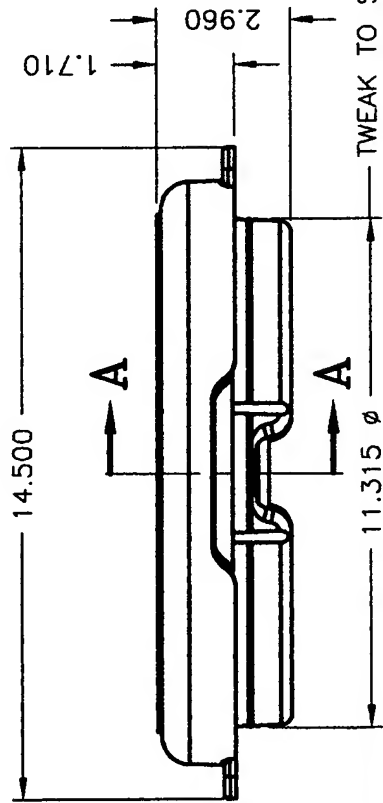
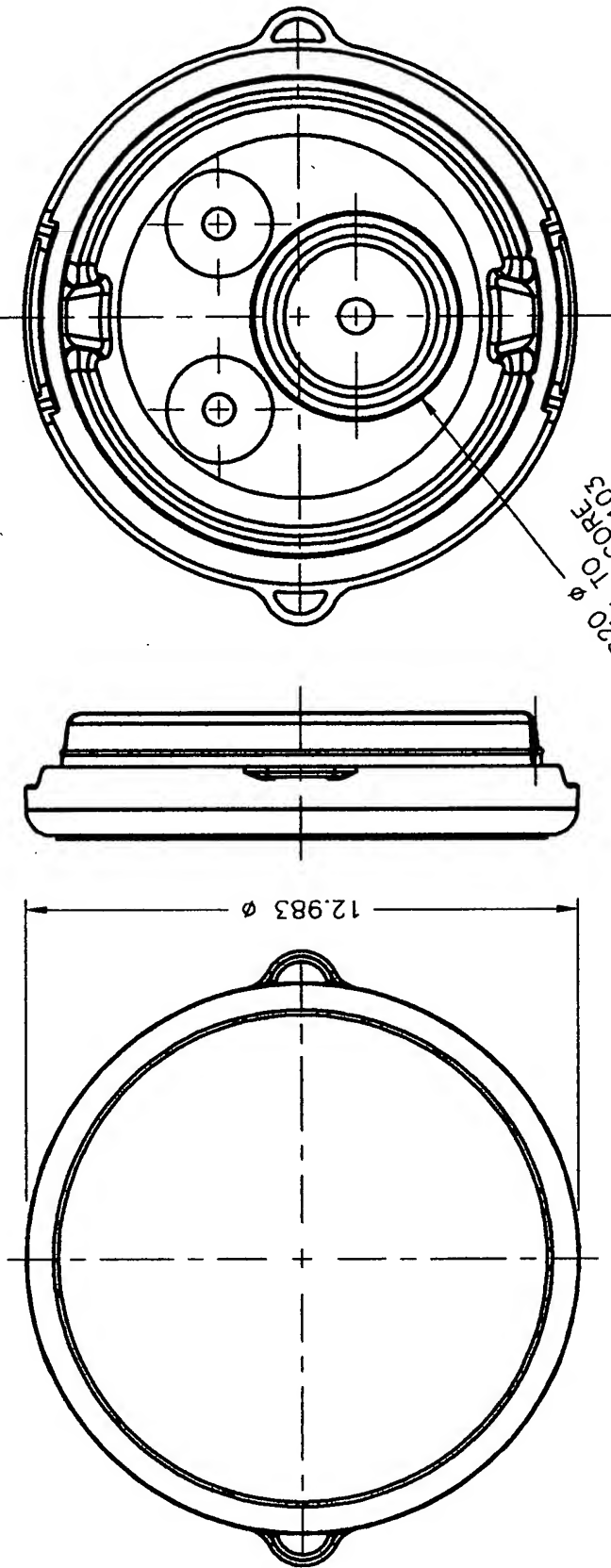
TOLERANCES:		X/X=±1/8
.XXX=±0.031	.XX=±0.062	ANGLE=±0.5°
MATERIALS:		
Polyethylene		

DRAWN BY: SSC	DATE: 10/23/03
CHKD. BY:	DATE:
APVD. BY:	DATE:
SCALE: N/A	DIM. IN INCHES

Lid	
-----	--

DWG. NO. <b>A-534-104</b>
SHEET NO. <b>1 of 3</b>





stan.coe@coe-design.com 818-844-8870

TOLERANCES: X/X=±1/8

.XX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:

Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/4

DATE: 10/23/03

DATE:

DATE:

DIM. IN INCHES

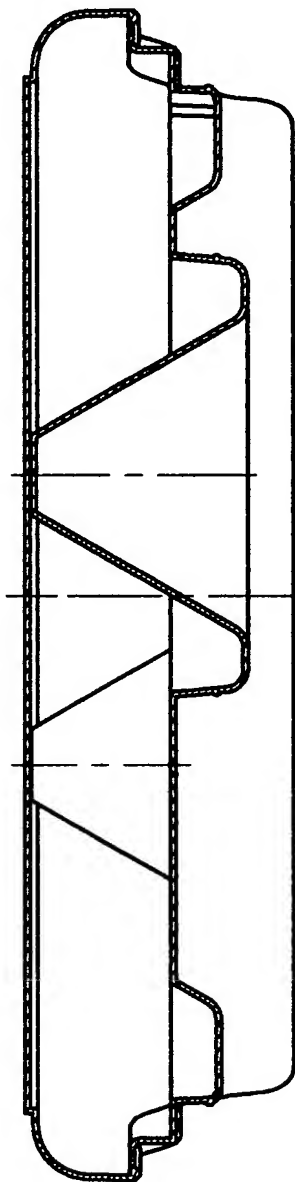
Lid

DWG. NO.

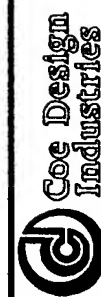
A-534-104

SHEET NO.

2 of 3



## SECTION A-A



stan.coe coe-design.com 818-644-8270

TOLERANCES: X/X=±1/8  
.XXX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:  
Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/2

DATE: 10/23/03

DATE:

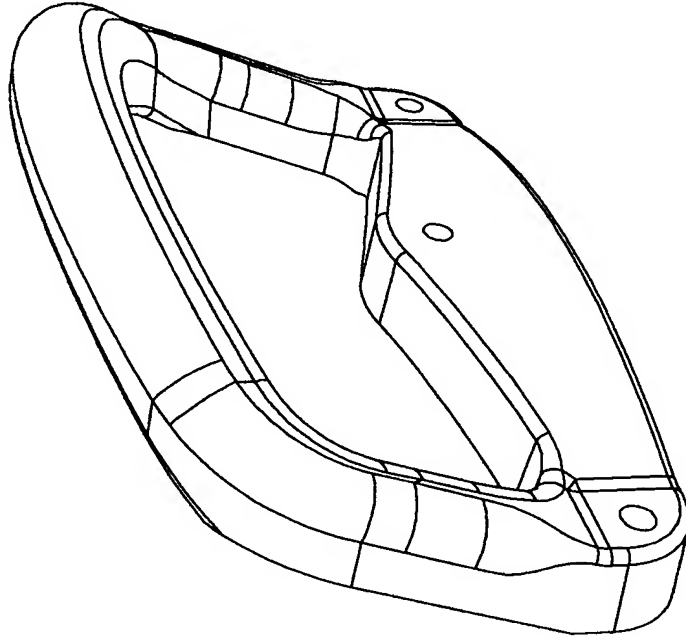
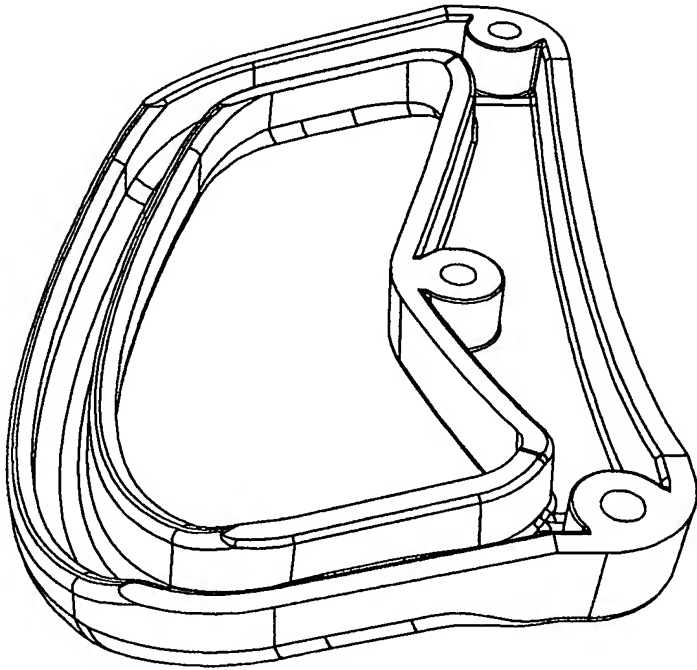
DATE:

DIM. IN INCHES

Lid

DWG. NO.  
A-534-104

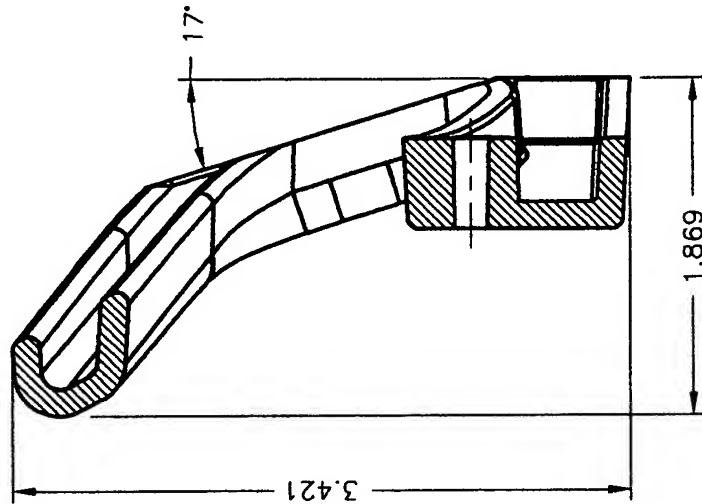
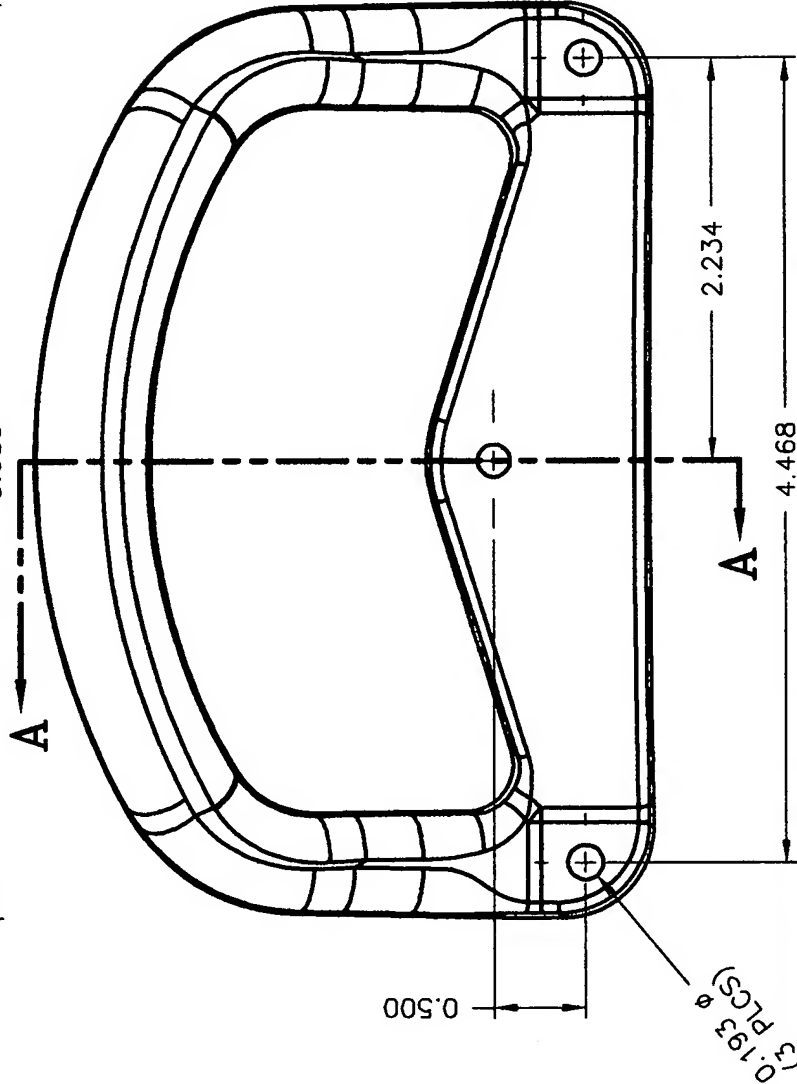
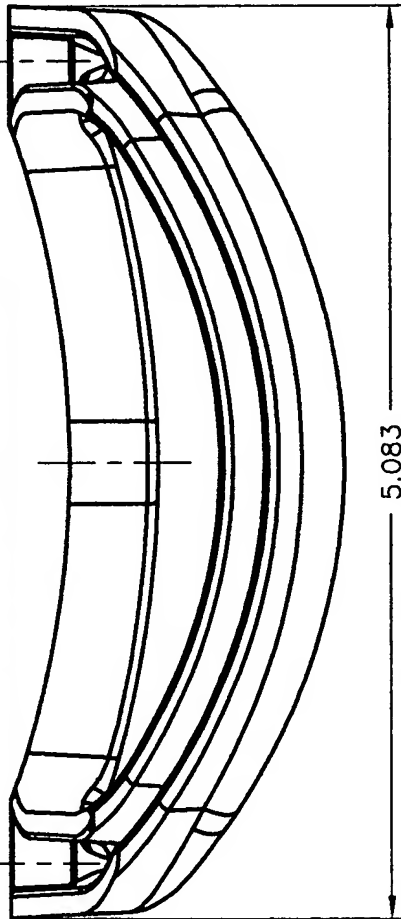
SHEET NO.  
3 of 3



**NOTES:**

1. EXISTING INJECTION MOLDED PART.
2. COLOR: WHITE
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. TWO HANDLE UNITS REQUIRED PER COOLER ASSEMBLY.

**PERSPECTIVE VIEW**



SECTION A-A



stan.coe coe-design.com 818-644-8870

TOLERANCES: X/Y=±1/32

.XXX=±0.010 .XX=±0.20 ANGLE=±0.5°

MATERIALS:

As molded

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: FULL SIZE

DATE: 10/22/03

DATE:

DATE:

DIM. IN INCHES

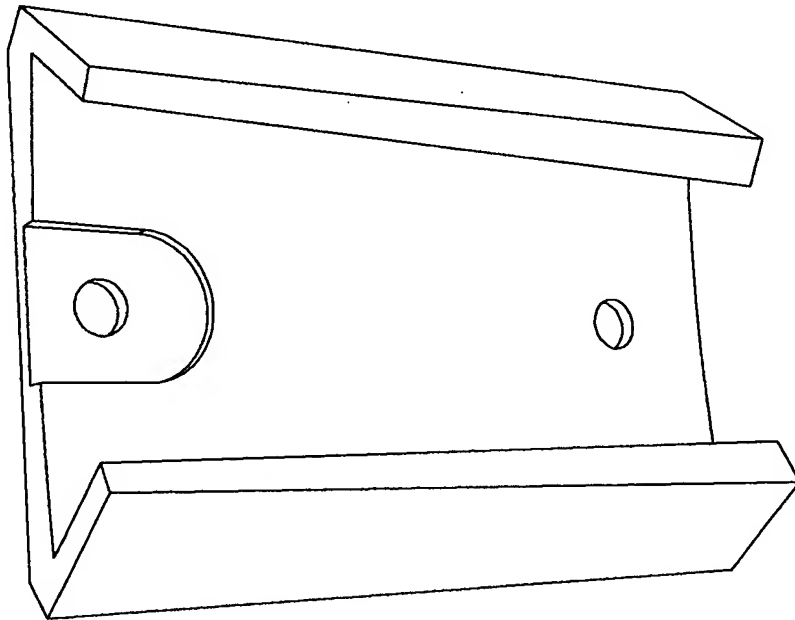
Handle

DWG. NO.

A-534-105

SHEET NO.


2 of 2

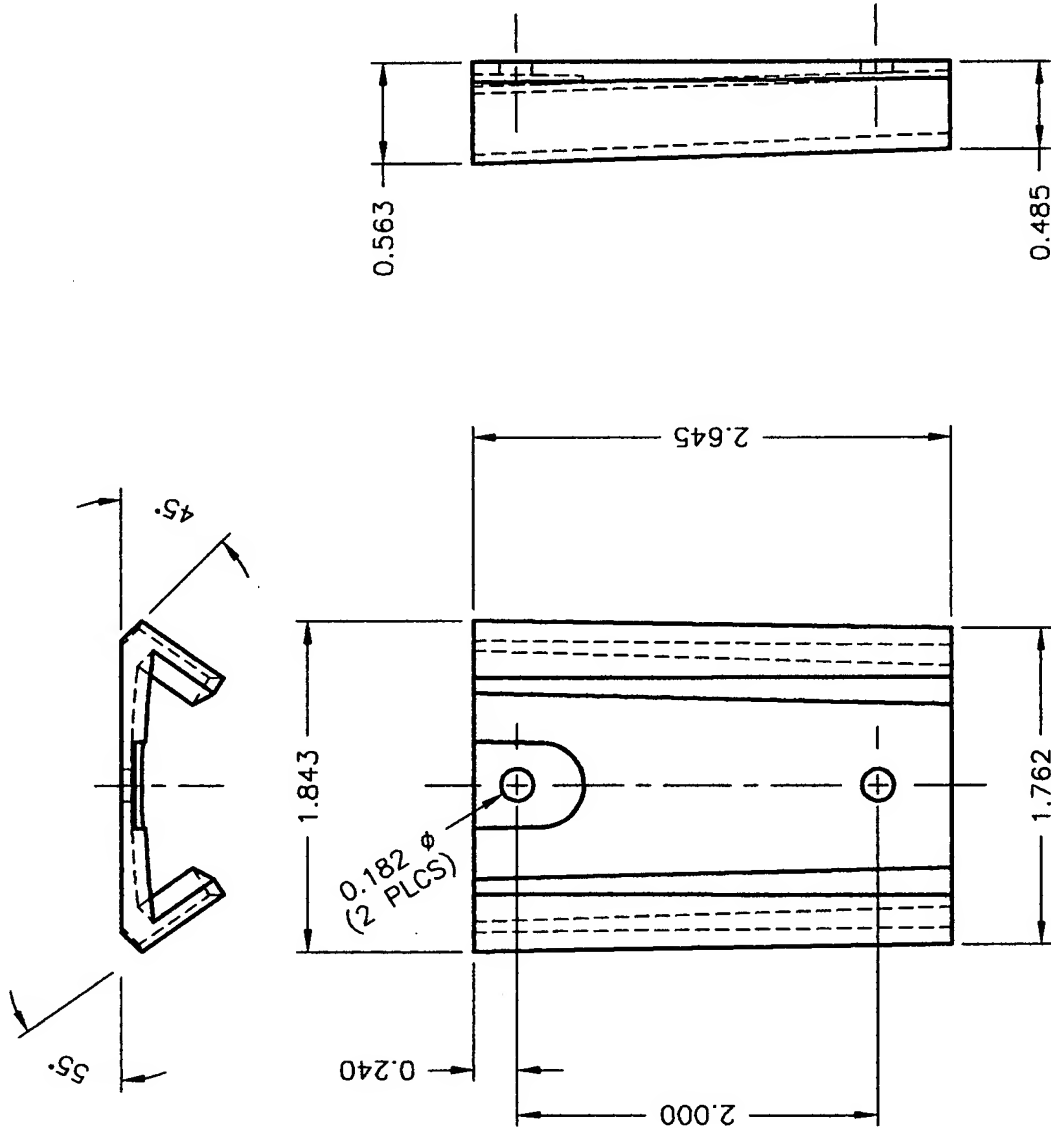


**NOTES:**

1. EXISTING INJECTION MOLDED PART.
2. COLOR: WHITE
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. ONE UNIT REQUIRED PER COOLER ASSEMBLY.

**PERSPECTIVE VIEW**

 Coe Design Industries <small>coe-design.com 919-944-4270</small>	<b>TOLERANCES:</b> .XXX=±0.010    .XX=±0.20    X/X=±1/32 ANGLE=±0.5°	<b>DRAWN BY:</b> SSC	<b>DATE:</b> 10/22/03	<b>DWG. NO.</b> <b>A-534-106</b>
	<b>MATERIALS:</b> As molded	<b>CHKD. BY:</b>	<b>DATE:</b>	<b>SHEET NO.</b> <b>1 of 2</b>
<b>Cup Holder Bracket</b>				
		<b>APVD. BY:</b>	<b>DATE:</b>	
		<b>SCALE:</b> N/A	<b>DIM. IN INCHES</b>	



stan.coe@coe-design.com 818-844-8870

TOLERANCES: X/X=±1/32  
.XX=±0.010 .XX=±0.20 ANGLE=±0.5°

MATERIALS:  
As molded

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: FULL SIZE

DATE: 10/22/03

DATE:

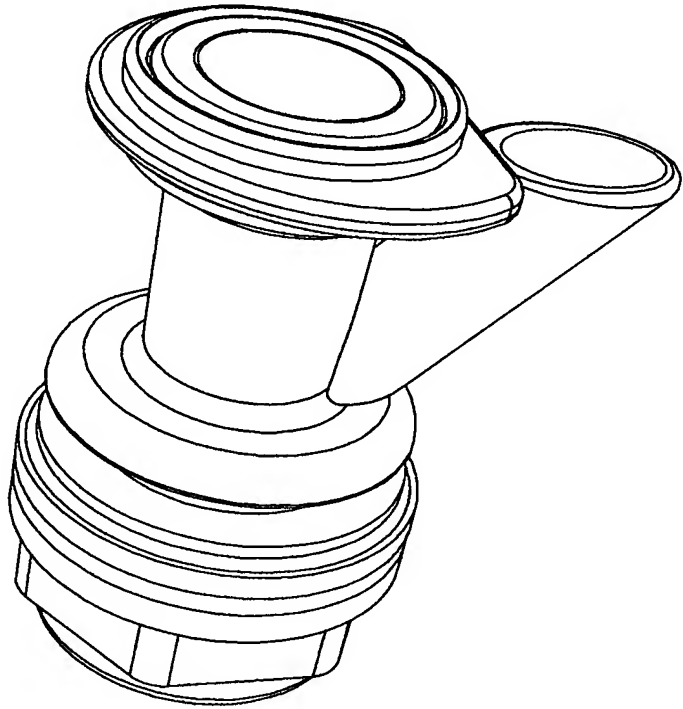
DATE:

DIM. IN INCHES

# Cup Holder Bracket

DWG. NO.  
A-534-106

SHEET NO.  
2 of 2



**NOTES:**

- 1. EXISTING ASSEMBLY OF INJECTION MOLDED PARTS.
- 2. COLOR: WHITE
- 3. TWO TAP UNITS REQUIRED PER COOLER ASSEMBLY
- 2. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
- 4. PROVIDE A PUSH BUTTON COMPONENT OF COLOR (PMS #382) IN THE LEFT HAND TAP ASSEMBLY.

**PERSPECTIVE VIEW**



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Industries**  
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TOLERANCES:		X/Y=±1/32
.XXX=±0.010	.XX=±0.20	ANGLE=±0.5
MATERIALS:		
As molded		

DRAWN BY: SSC	DATE: 10/22/03
CHKD. BY:	DATE:
APVD. BY:	DATE:
SCALE: N/A	DIM. IN INCHES

**Tap  
Assembly**

DWG. NO. <b>A-534-107</b>
SHEET NO. <b>1 of 2</b>

